



Marine &amp; Offshore

Certificate number: 56486/A1 BV

File number: ACM 145/2536/04

Product code: 73311

*This certificate is not valid when presented without the full attached schedule composed of 7 sections*

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## TYPE APPROVAL CERTIFICATE

*This certificate is issued to*

**HY-LOK CORPORATION**  
BUSAN - KOREA (REPUBLIC OF)

*for the type of product*

**GLOBE VALVES FOR LIQUEFIED GAS PIPING SYSTEMS**  
Cryogenic needle valves CRYONC

### Requirements:

Bureau Veritas Rules for the Classification of Steel Ships  
Bureau Veritas Rules for the Classification of Offshore Units  
IGC Code as amended by IMO Res. MSC.441(99)

*This certificate is issued to attest that Bureau Veritas Marine & Offshore did undertake the relevant approval procedures for the product identified above which was found to comply with the relevant requirements mentioned above.*

**This certificate will expire on: 03 Jun 2024**

**For Bureau Veritas Marine & Offshore,**

At BV PUSAN, on 02 May 2022,

Chang-Uk HONG

***This certificate was created electronically and is valid without signature***



This certificate remains valid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent page(s) are complied with and the product remains satisfactory in service. This certificate will not be valid if the applicant makes any changes or modifications to the approved product, which have not been notified to, and agreed in writing with Bureau Veritas Marine & Offshore. Should the specified regulations or standards be amended during the validity of this certificate, the product(s) is/are to be re-approved prior to it/they being placed on board vessels to which the amended regulations or standards apply. This certificate is issued within the scope of the General Conditions of Bureau Veritas Marine & Offshore available on the internet site www.veristar.com. Any Person not a party to the contract pursuant to which this document is delivered may not assert a claim against Bureau Veritas Marine & Offshore for any liability arising out of errors or omissions which may be contained in said document, or for errors of judgement, fault or negligence committed by personnel of the Society or of its Agents in establishment or issuance of this document, and in connection with any activities for which it may provide.

The electronic version is available at: <https://www.veristarm.com/veristarnb/jsp/viewPublicPdfTypepec.jsp?id=dpdplhtx7h>

BV Mod. Ad.E 530 June 2017

This certificate consists of 3 page(s)

## **THE SCHEDULE OF APPROVAL**

### **1. PRODUCT DESCRIPTION**

#### **Cryogenic needle valves CRYONC**

##### 1.1 Ratings

Model	CRYONC
Size range	1/2" & 1"
Design Standard	ASME B16.34
Class range	CL. 150 / 300 / 900 / 1500
Design Pressure (bar)	Class 150 : 19 bar Class 300: 49.6 bar Class 900 : 148.9 bar Class 1500 : 248.2 bar
Design Temperature (°C)	- 196 / 80°C
End connections	(RF(RTJ)/BW/NPT) / (RF(RTJ)/BW/NPT)

##### 1.2 Materials

Part	Material
Body	ASTM A182 F316 / F316L
Bonnet / Cover	SS 316
Stem	SS 316
Disc	SS 316

*When other choices of materials are used per manufacturer's recommendations, the BV agreement is to be obtained.*

### **2. DOCUMENTS AND DRAWINGS**

- Document N° CRYON-DP Rev. 0 dated 03/10/2018
- Document N° CRYON-DS Rev. 0 dated 08/10/2018: design specifications
- Document N° CRYON-DWG Rev. 2 dated 04/04/2022: drawings
- Manual of installation, use and maintenance N° IM-NEEDLE-01 Rev. 01 dated 13/11/2018
- Test plan N° TP-CRYN-19A03-S01 Rev. 0
- Pressure test procedure N° P-CRYO-CTP Rev.6
- Quality system procedure N° QSP-11.1 Rev.7 dated 19/11/2021
- Leakage rate measurement N° QA-PLM-22D11-S01 Rev.0 dated 11/04/2022

*No departure from the above documents shall be made without the prior consent of the Society. The manufacturer must inform the Society of any modification or changes to these documents and drawings.*

### **3. TEST REPORTS**

3.1 Type tests witnessed by a BV Surveyor including hydrostatic test and seat leakage test at ambient temperature & valve operation and leakage test at the minimum design temperature:

- Test report N° TR-TA-19C04-S01 dated 04/03/2019
- Test report N° TR-TA-19C04-S02 dated 04/03/2019
- Test report N° TR-TA-19C04-S03 dated 04/03/2019
- Test report N° TR-TA-19C04-S04 dated 04/03/2019

#### **4. APPLICATION / LIMITATION**

- 4.1 - May be used on cargo handling systems of ships granted with the notation liquefied gas carrier
- 4.2 - The valves intended to be used for handling of Propylene Oxide or Ethylene Oxide/ Propylene Oxide mixtures shall be of a fire safe design.
- 4.3 - The valve belongs to class I pressure piping according to the relevant requirements stated in Part D, Ch 9, Sec 5 of BUREAU VERITAS Rules.
- 4.4 - The valve intended to be installed on BUREAU VERITAS classed ship have to comply with Pt D, Ch 9, Sec 5 & IGC Code and type tests reports witnessed by BUREAU VERITAS are to be available for each type and size of valve.
- 4.5 - When required in Part D, Ch 9, Sec 6 of the Bureau Veritas Rules applicable to liquefied gas carriers, Charpy V-notch impact test shall be carried out for castings. Castings in steel grades 316 and 316L at any temperature will be impact tested at -196 °C. A reduction may be granted for design temperature above -60 °C after examination by the Society.
- 4.6 - The materials for valves housing, disc and sealing should be of a suitable type at the temperature and pressure for use with cargoes intended to be carried.
- 4.7 - The approval does not include any operating gear for remote control of the valves.
- 4.8 - The valve is to be installed according to manufacturer's instructions and Society's Rule requirements.
- 4.9 - Threaded ends shall only be used for accessory lines and instrumentation lines.

#### **5. PRODUCTION SURVEY REQUIREMENTS**

- 5.1 - The products are to be supplied by **HY-LOK CORPORATION** in compliance with the type and the requirements described in this certificate.
- 5.2 - This type of product is within the category IBV of BV Rule Note NR320.
- 5.3 - BV product certificate is required.
- 5.4 - BV Certificates are required for materials of valve housings of Class I (DN≥50). Materials of valve housings of Class I (DN<50) and other pressure boundary parts of Class I are to be with work's certificates.
- 5.5 - Materials are to comply with the approved drawings and the applicable requirements in Part D of the Society's Rules. Charpy impact test is to be as per the Society's Rules on materials, and where relevant, in accordance with requirements of IGC Code.
- 5.6 - Each valve is to be tested according BV Rules Pt D, Ch 9, Sec 5 item 13.3.3.
- 5.7 - For information, **HY-LOK CORPORATION** has declared to Bureau Veritas the following production site:

**HY-LOK CORPORATION**  
**97, Noksansandan 27-ro, Gangseo-gu**  
**46751 BUSAN**  
**KOREA (REPUBLIC OF)**

#### **6. MARKING OF PRODUCT**

Each valve shall be permanently marked with at least:

- Manufacturer's name or logo
- Type designation
- Maximum working Pressure and Test Pressure
- Society's brand as relevant

#### **7. OTHERS**

It is **HY-LOK CORPORATION's** responsibility to inform shipbuilders or their sub-contractors of the proper methods of fitting, use and general maintenance of the approved equipment and the conditions of this approval.

*This certificate supersedes a previous Type Approval Certificate N° 56486/A0 BV issued by the Society.*

\*\*\* END OF CERTIFICATE \*\*\*